

Modeling Particulate Emissions

Med Colket

Technical Session 2C

Impact of Particulate Emissions from Gas Turbine Powered Aircraft

Partners in Environmental Technology Technical Symposium

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**United Technologies
Research Center**



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14. ABSTRACT Atmospheric levels of PM2.5 particulate matter near airports are increased by solid carbonaceous soot and condensable gaseous species emitted by military and commercial gas turbine aircraft engines. Carbonaceous materials are formed in the main combustor at elevated pressures and temperatures due to nucleation, surface growth, coalescence, aggregation and oxidation. Condensable materials nucleate in the engine exhaust plume at lower temperatures and at ambient pressures, followed by mass growth, and vaporization. Such gases may also condense onto existing soot emissions collocated in the plume. This presentation will review models developed to describe the formation of these two types of particulates and will compare and contrast the physics/chemistry associated with these processes and their interrelationships. Complicating the understanding the physics of formation for both the solid and volatile particles are sampling artifacts. A discussion of such issues will also be discussed briefly.					
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MODELING OF PARTICULATE EMISSIONS

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Atmospheric levels of PM_{2.5} particulate matter near airports are increased by solid carbonaceous soot and condensable gaseous species emitted by military and commercial gas turbine aircraft engines. Carbonaceous materials are formed in the main combustor at elevated pressures and temperatures due to nucleation, surface growth, coalescence, aggregation, and oxidation. Condensable materials nucleate in the engine exhaust plume at lower temperatures and at ambient pressures, followed by mass growth, and vaporization. Such gases may also condense onto existing soot emissions collocated in the plume. This presentation will review models developed to describe the formation of these two types of particulates and will compare and contrast the physics/chemistry associated with these processes and their interrelationships. Complicating the understanding the physics of formation for both the solid and volatile particles are sampling artifacts. A discussion of such issues will also be discussed briefly.

Objectives and Outline

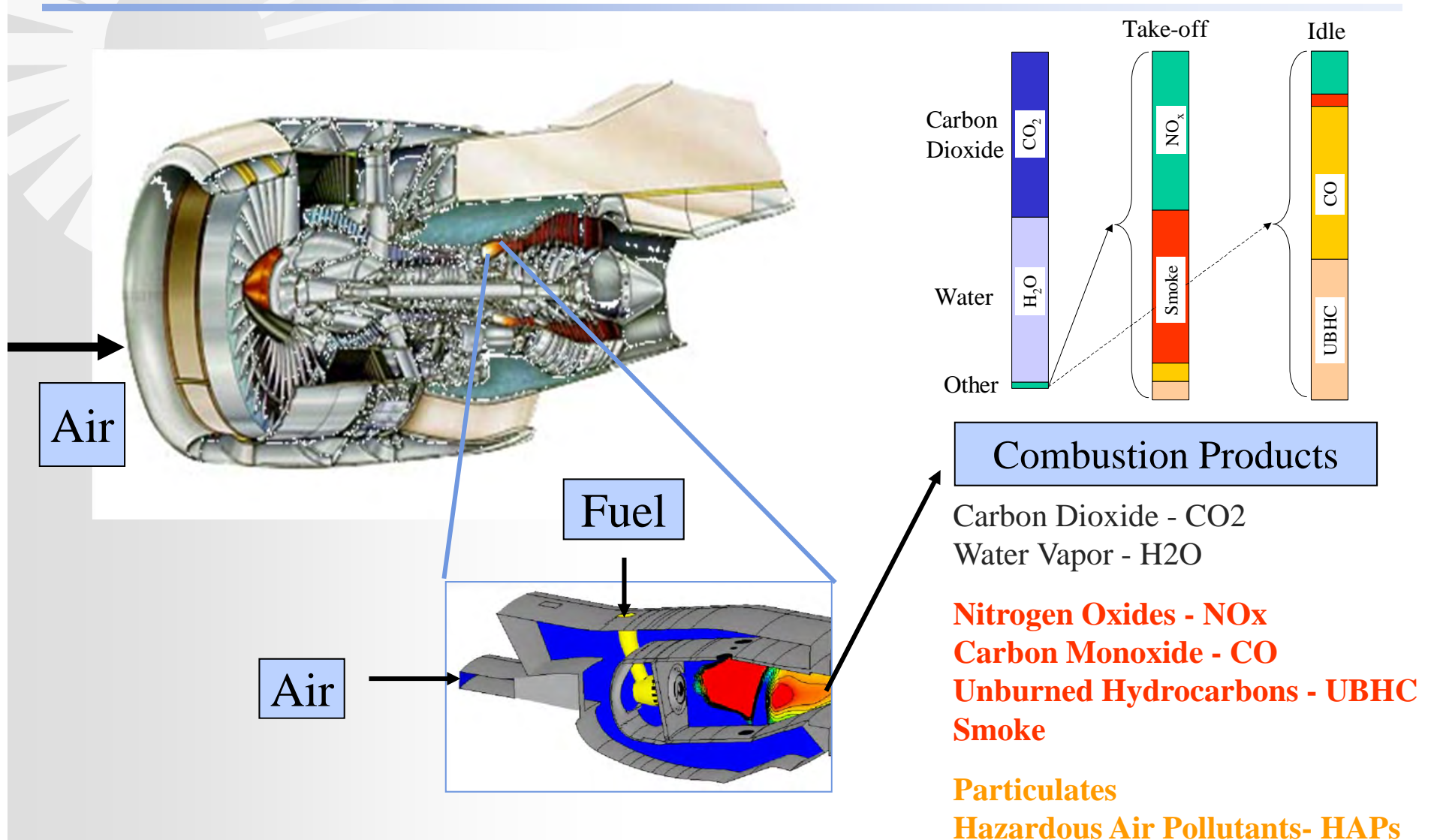
Objectives:

- Compare/contrast physical models/processes of gas turbine generated particulate emissions

Outline:

- Overview
- Contrast physical processes in particulate formation
- Soot Formation in combustors (non-volatile particulates)
 - Observations of soot formation in combustors
 - Physical/chemical models
 - Soot summary
- Volatile particulate formation
 - $\text{H}_2\text{O} + \text{H}_2\text{SO}_4/\text{SO}_3$
 - Hydrocarbons/oxygenates
- Extensions to volatile condensation on non-volatile particulates
- Summary

Aircraft Emissions - Produced by Combustion of Fuel and Air



Impact Of Aircraft Emissions is Altitude Dependent

More than a local concern

Ozone Layer Depletion - Not an Immediate Concern

- H_2O Ozone Depletion (ice formation)
- NO_x Ozone Layer Depletion



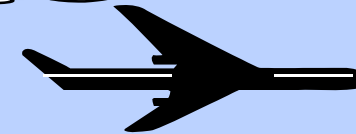
33,000-58,000 ft

Global Warming - An Emerging Concern

- Traffic Growth
- CO_2^*
- NO_x O_3^*
- NO_x Reduces CH_4
- H_2O Vapor*
- Particulates
- SO_x



Cloud Formation



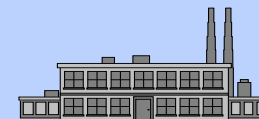
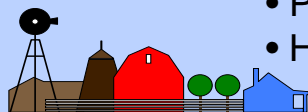
Global Warming

Troposphere

* - Greenhouse Gases

Local Air Quality - A Continuing Concern

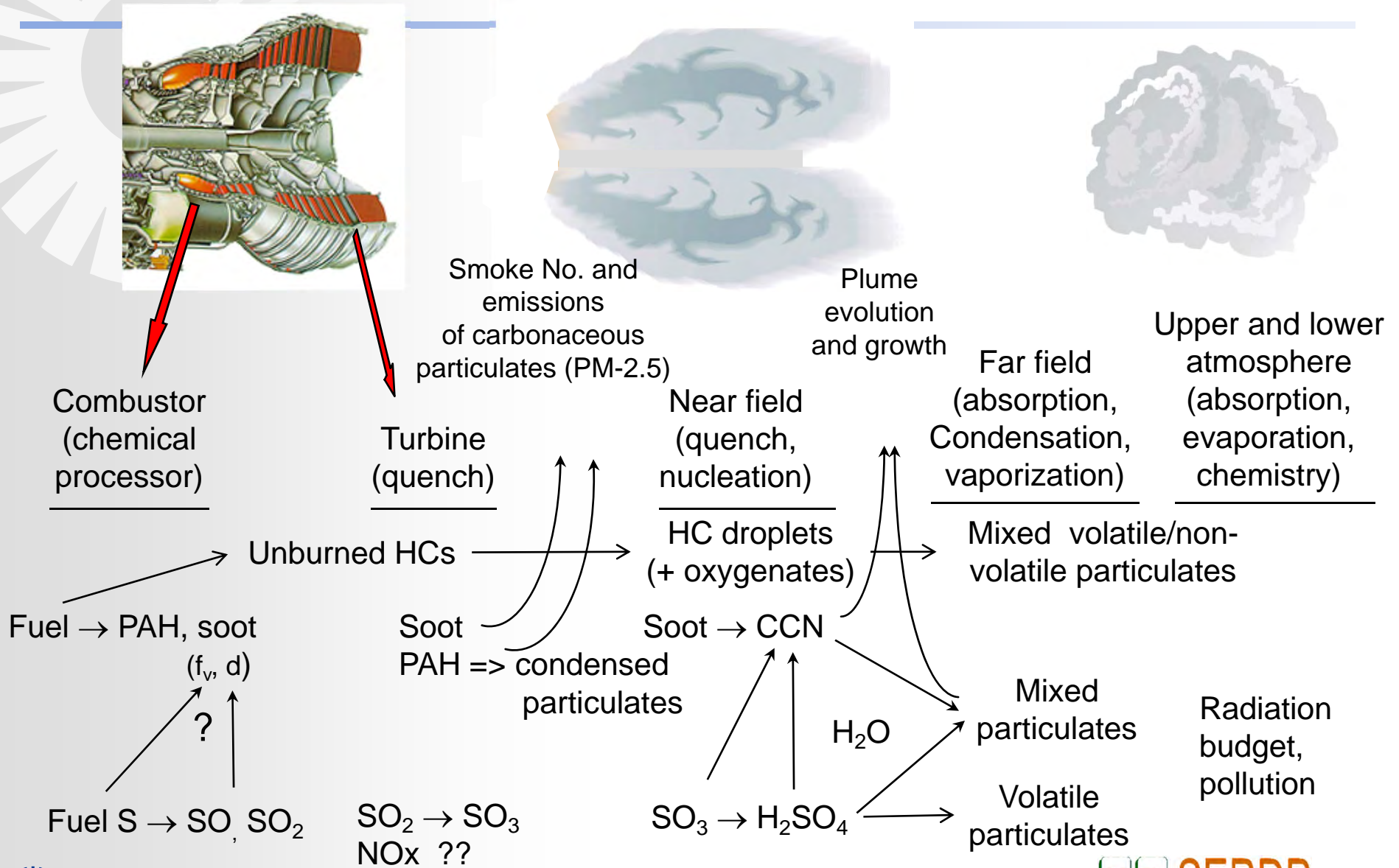
- Traffic Growth
 - NO_x
 - UHC
 - CO
 - Particulates
 - HAPs
- Ozone & Smog Formation
- Health Effects



Local Air Quality

Ground Level

Complexities of Particulate Evolution



Formation Processes for Various Particulates

Arise from Multiple Chemicals, Locations and Conditions

	Soot
Classification	Non-volatile
Formed	Main burner
Chemical precursors	Polycyclic hydrocarbons
'Nucleation'	'Inception'
Condensation	Polycyclic hydrocarbons
Surface Growth	C_2H_2
Coalescence	Young soots
Agglomeration	.
Vaporization	>2000K
Oxidation	In burner

Formation Processes for Various Particulates

Arise from Multiple Chemicals, Locations and Conditions

	Soot	H₂SO₄/H₂O	Hydrocarbons
Classification	Non-volatile	Volatile	Volatile
Formed	Main burner	Plume	Plume (idle)
Chemical precursors	Polycyclic hydrocarbons	SO ₂ => SO ₃ => H ₂ SO ₄	Partially oxidized fuel
'Nucleation'	'Inception'	Nucleation	Nucleation
Condensation	Polycyclic hydrocarbons	H ₂ O/H ₂ SO ₄ (+ oxygenates)	Partially oxidized fuel, Lube oil
Surface Growth	C ₂ H ₂	N/A	N/A
Coalescence	Young soots	.	.
Agglomeration	.	N/A	N/A
Vaporization	>2000K	.	.
Oxidation	In burner	N/A	N/A

Formation Processes for Various Particulates

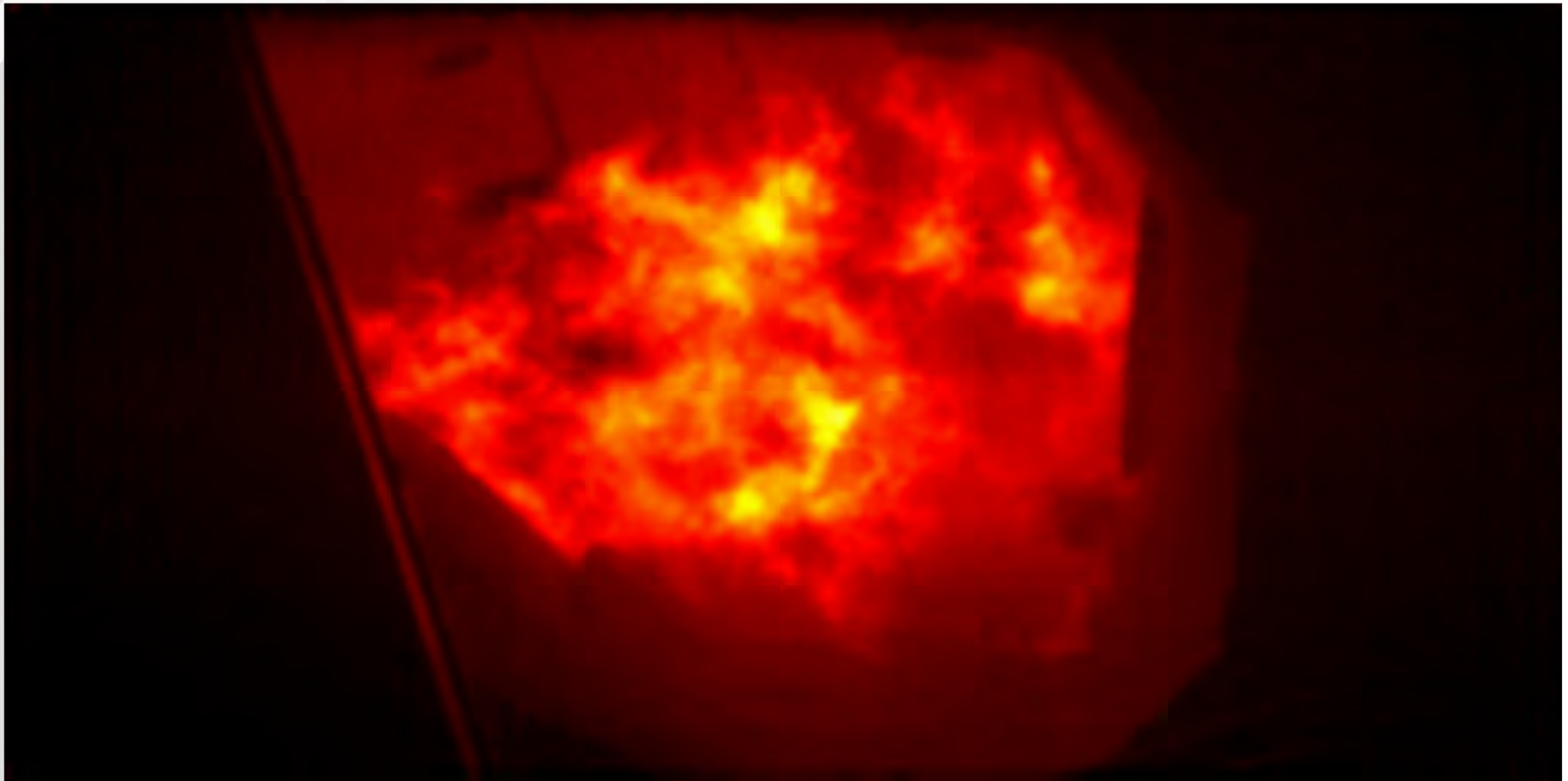
Arise from Multiple Chemicals, Locations and Conditions

	Soot	H₂SO₄/H₂O	Hydrocarbons	Soot/H₂SO₄/H₂O	Soot/hydrocarbons
Classification	Non-volatile	Volatile	Volatile	NV/V	NV/V
Formed	Main burner	Plume	Plume (idle)	Plume	Plume (idle)
Chemical precursors	Polycyclic hydrocarbons	SO ₂ => SO ₃ => H ₂ SO ₄	Partially oxidized fuel	H ₂ O/H ₂ SO ₄ (+ oxygenates)	Partially oxidized fuel
'Nucleation'	'Inception'	Nucleation	Nucleation	N/A	N/A
Condensation	Polycyclic hydrocarbons	H ₂ O/H ₂ SO ₄ (+ oxygenates)	Partially oxidized fuel, Lube oil	H ₂ O/H ₂ SO ₄ (+ oxygenates)	Partially oxidized fuel
Surface Growth	C ₂ H ₂	N/A	N/A	N/A	N/A
Coalescence	Young soots
Agglomeration	.	N/A	N/A	?	?
Vaporization	>2000K
Oxidation	In burner	N/A	N/A	N/A	N/A

Video of soot formation at 10 atmospheres

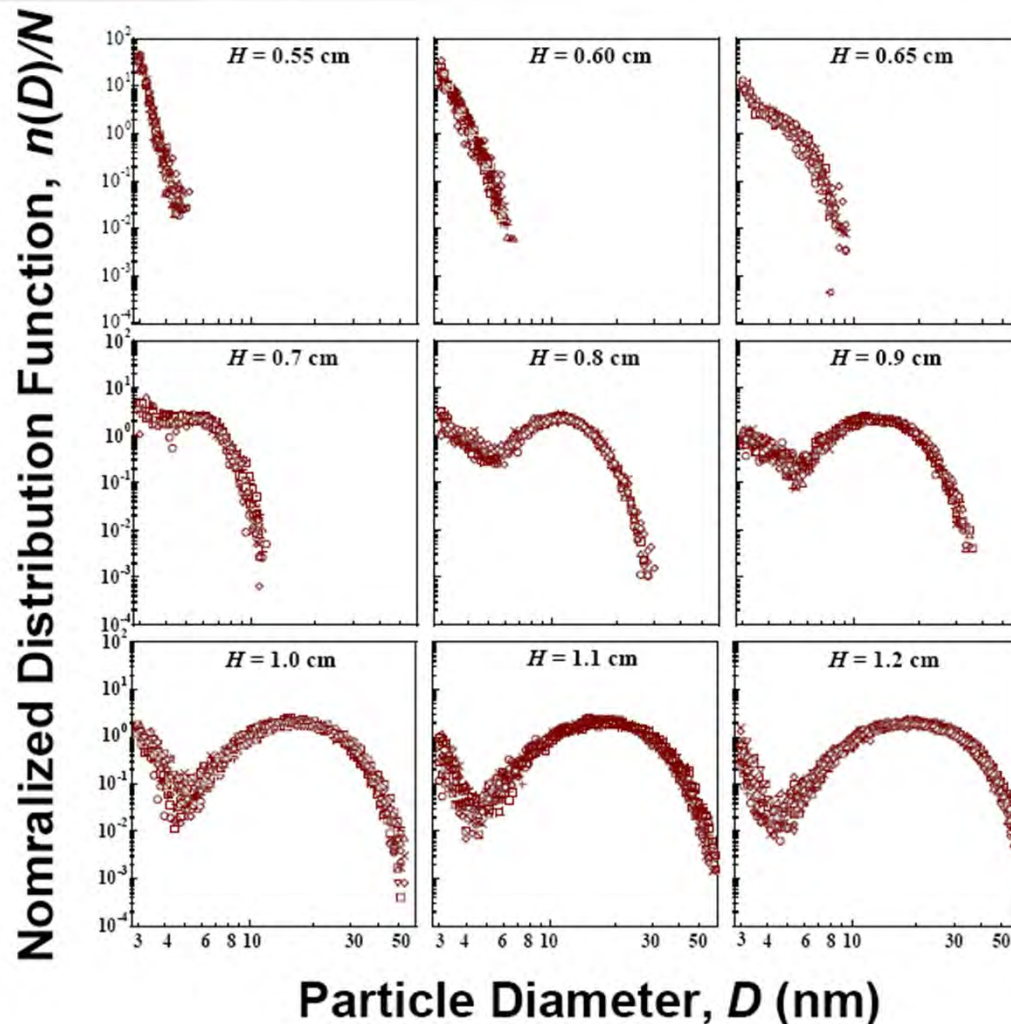
Gas Turbine combustor

Courtesy of M. Roquemore, AFRL – 20,000 FPS)



Soot Particle Evolution in Laminar Premixed Flame

*Transition from nucleation mode to coagulation/growth – **The Beginning***



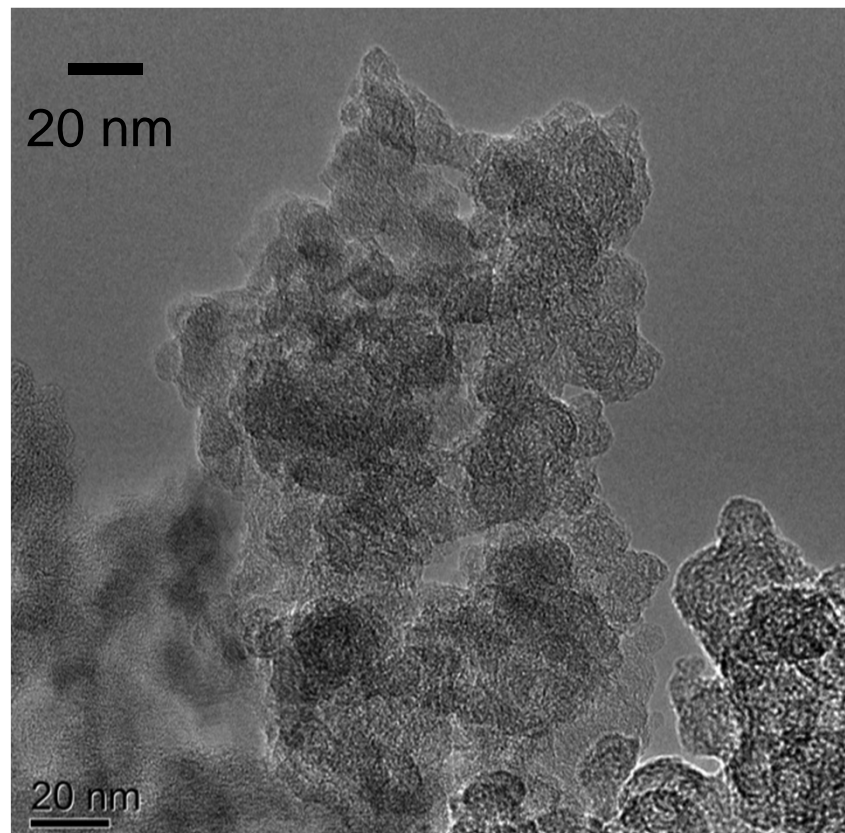
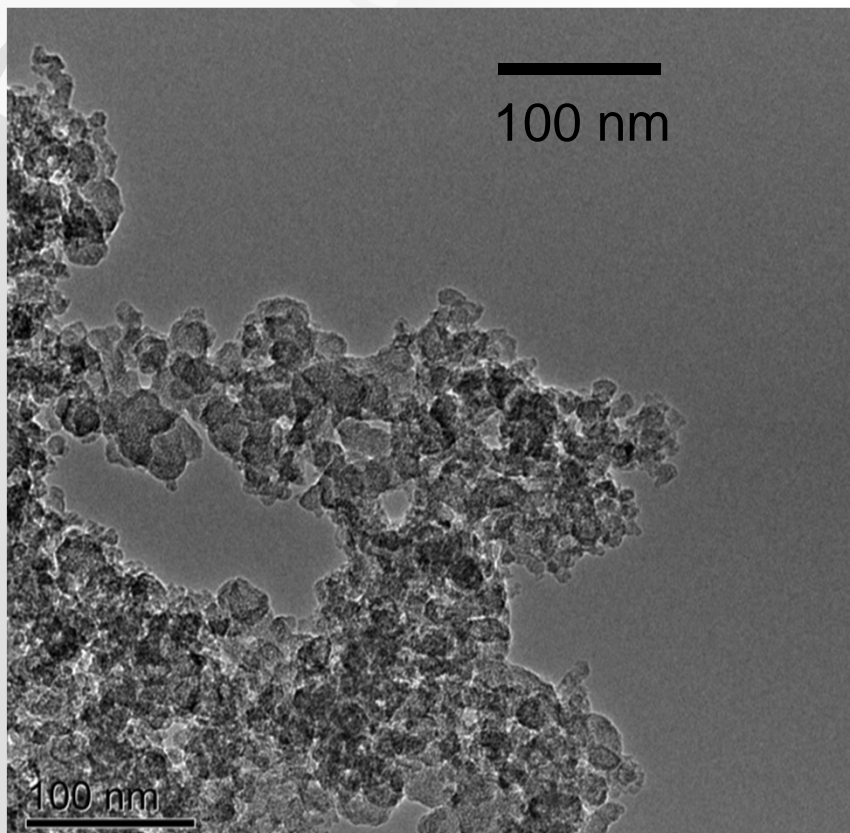
Particle Size distributions in Laminar, premixed flame using Dilution probe and mobility particle sizer, with corrections for probe perturbations in modeling

Courtesy of H. Wang and co-workers

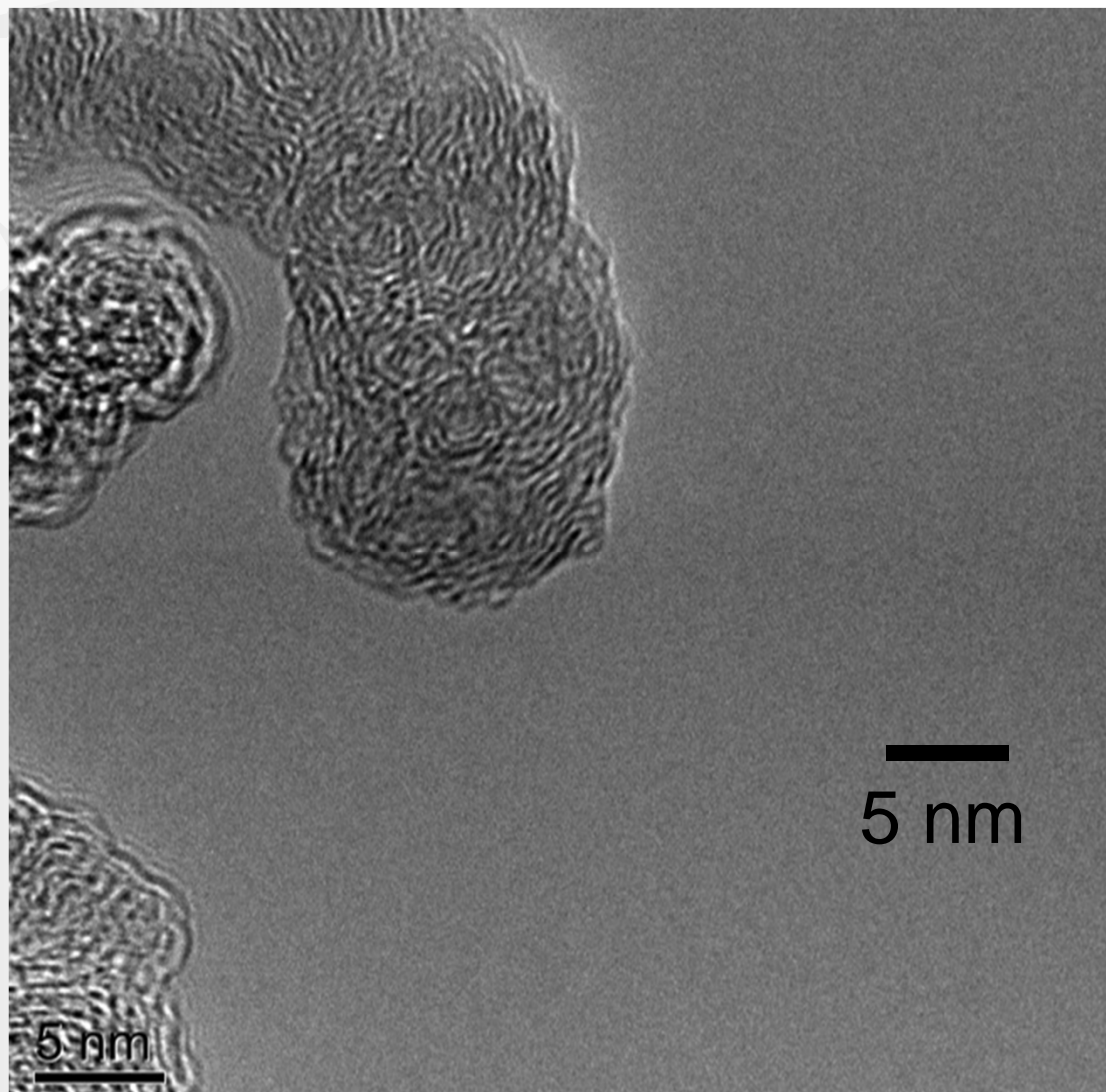
TEM photographs of soot from gas turbine (80% power)

Exhaust Particulates – The End

Gas Turbine combustor
Courtesy of Randy Vander Wal, PSU)

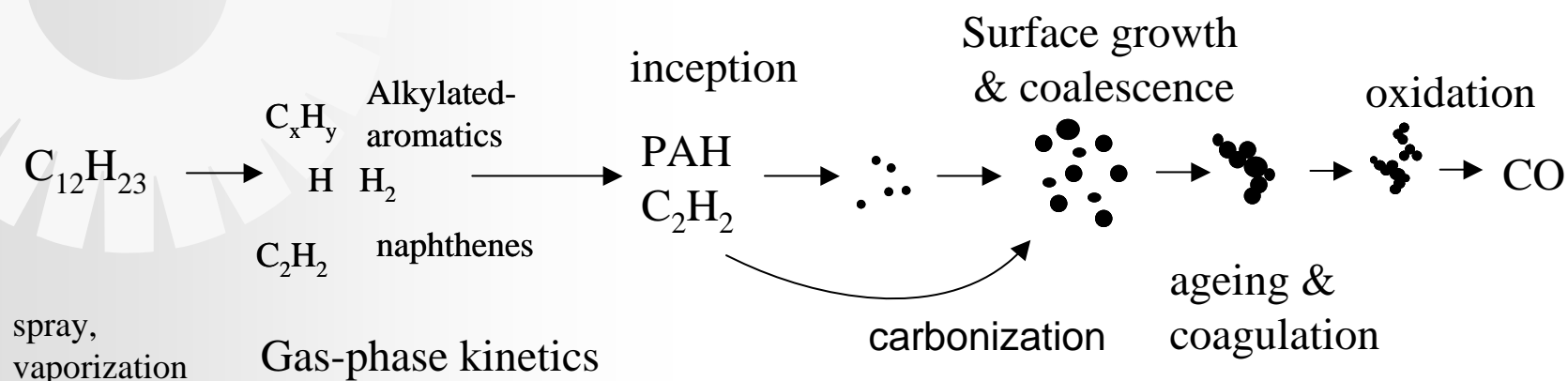


TEM photographs of soot from gas turbine (80% power)



Physics for Treatment of Soot/Particle Emissions

Physical Processes in Soot Formation



Sooting NETPSR code includes detailed treatment of particle inception, surface growth, surface oxidation, aerosol particle dynamics (sectional) to predict particle size distribution through reactor network (simulated combustor)

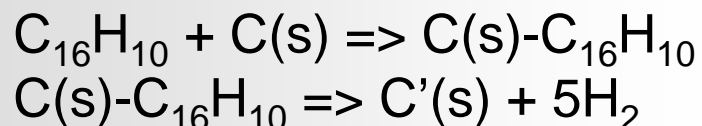
Soot Formation Kinetics

Inception: Dimerization of pyrene (and other 202 amu species), after Appel, et al, 2000. (Full detailed kinetics required!)

$$\frac{dS_1}{dt} = k[C_{16}H_{10}]^2$$

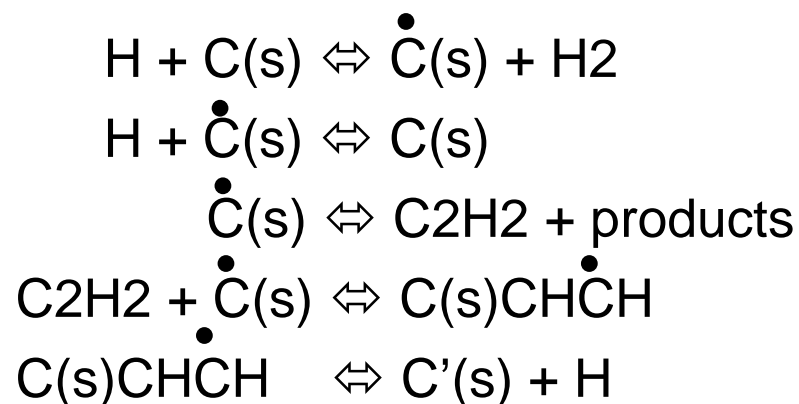
Condensation:

Mass growth due to collision with PAH, followed by dehydrogenation



Surface Growth:

Mass growth (via acetylene addition) assumed proportional to particle surface area



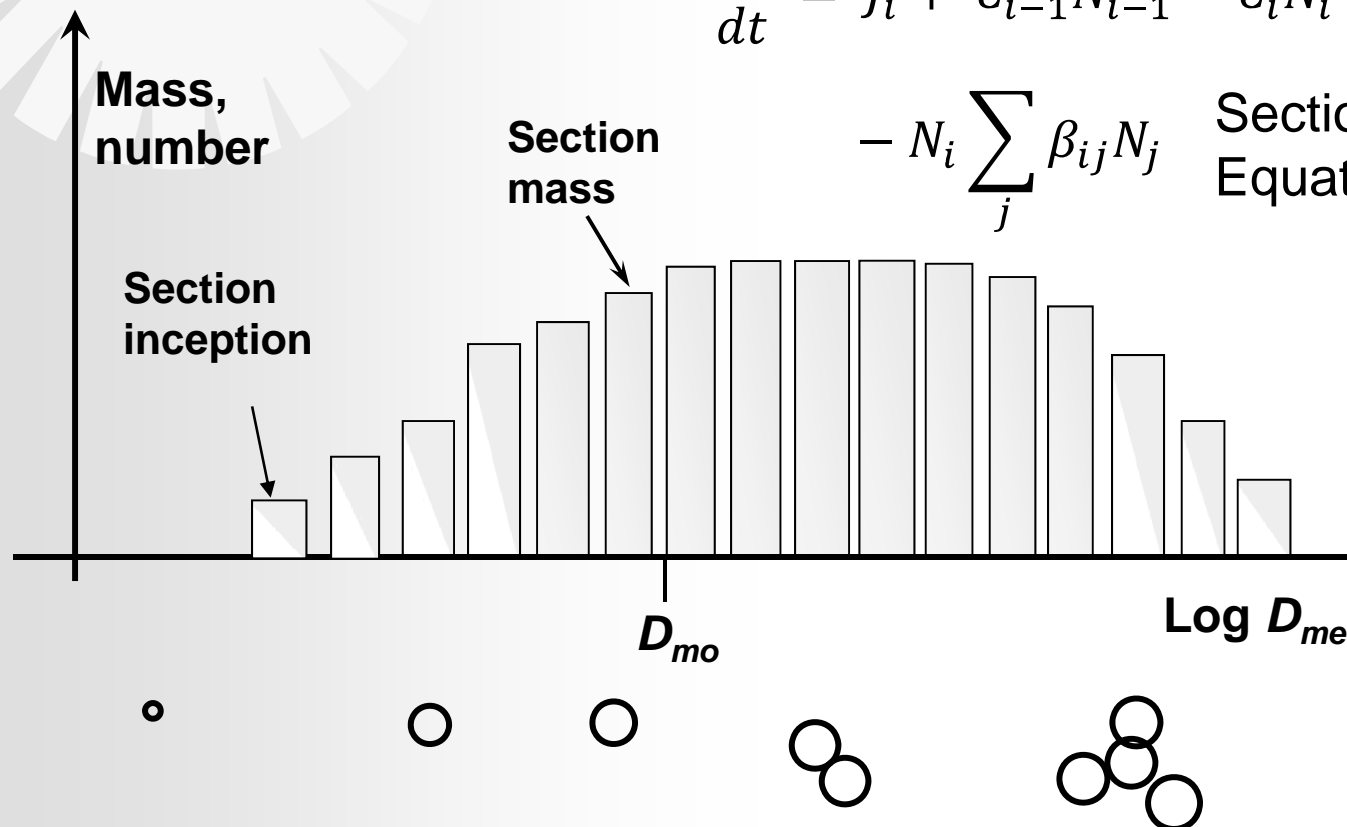
Sectional Modeling of Soot Growth

Discrete particle size (logarithmic scale)

Surface growth and coalescence – based on free molecular form ($Kn > 1$)*

$$\frac{dN_i}{dt} = J_i + C_{i-1}N_{i-1} - C_iN_i + \frac{1}{2} \sum_{j+k=i} \beta_{jk}N_kN_j - N_i \sum_j \beta_{ij}N_j$$

Sectional Conservation Equation



Agglomeration simulated with peak size for surface growth

Soot Kinetics

Based on OH, O₂ and available particle surface area

Oxidation by OH – 13% collision efficiency after Neoh, Howard and Sarofim (1981).

$$R_{OH} = (0.13) N_{OH} \sqrt{\frac{R_{gas} T}{2\pi W_{OH}}} \frac{12}{N_A} \text{ gm/sec/cm}^2$$

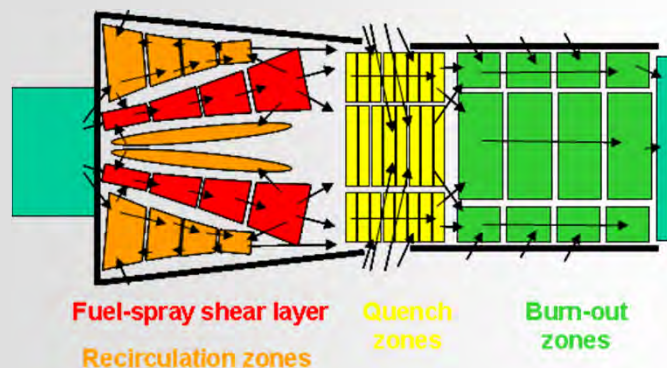
Oxidation by OH dominates!!

Oxidation by O₂ – Nagle and Strickland-Constable (1963)

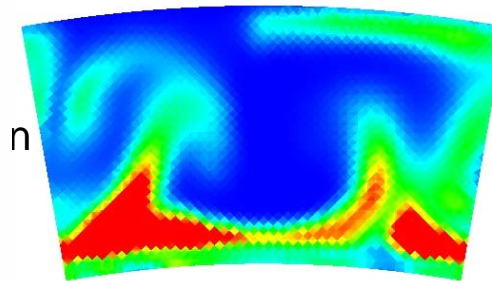
$$R_{O_2} = 12 \left(\frac{K_a P_{O_2} \chi'}{(1 + K_z P_{O_2})} + K_b P_{O_2} (1 - \chi') \right) \text{ gm/sec/cm}^2$$

Soot Modeling - Summary Comments

- Formation occurs at $\phi > 1.5$, and oxidizes at $0.7 < \phi < 1.5$
- Rapid growth in #/cc, size and mass in fuel-rich front end
- Particle formation saturates in long residence time, fuel-rich recirculation zones
- Formation continues into leading edge of quench zone
- Particle oxidation quenched below ϕ of 0.7

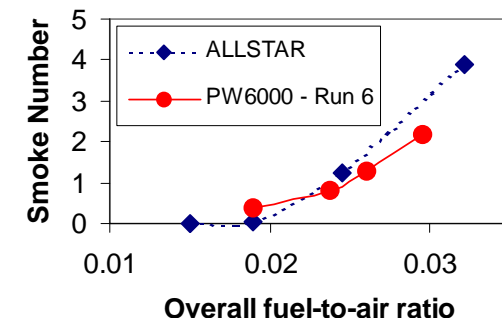


Exit plane distributions



Predicting trends

Predicted vs. Measured SN



Objectives and Outline

Objectives:

- Compare/contrast physical models/processes of gas turbine generated particulate emissions

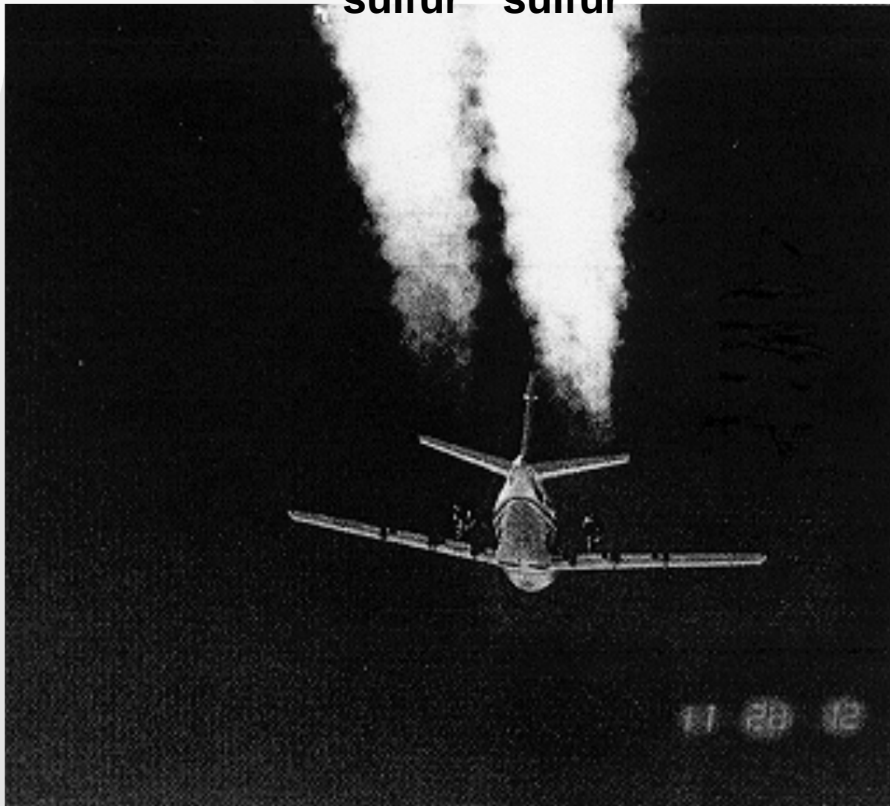
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 - **Hydrocarbons/oxygenates**
- Extensions to volatile condensation on non-volatile particulates
- Summary

Effects of Different Levels of Fuel Sulfur

U. Schumann, et al (1995)

170 5500
ppm ppm
sulfur sulfur



**Rolls-Royce/SNECMA
M45H MK501
turbofan engines.
Bypass 3:1 and
32.4 KN
takeoff thrust**

% thrust	SN
7	2.7
30	10.9
85	46.3

**Increased sulfur causes sooner onset of contrail formation and
a 25-50% increase in number of particulates.**

Formation of Aqueous (Volatile) Particulates

H₂SO₄/SO₃ is key to plume formation

From Brown, et al, 1996

Source of sulfur –

Fuel sulfur => SO₂ (~1 g/kg fuel at exit of burner) =>
SO₃ (few percent of SO₂) => H₂SO₄

Nucleation rates

$J \sim \exp(-\Delta G^*/RT)$, where ΔG^* is critical energy to form embryo

$\Delta G^* = \text{fn}((\mu_{\text{liquid}} - \mu_{\text{gas}}), \text{surface tension})$

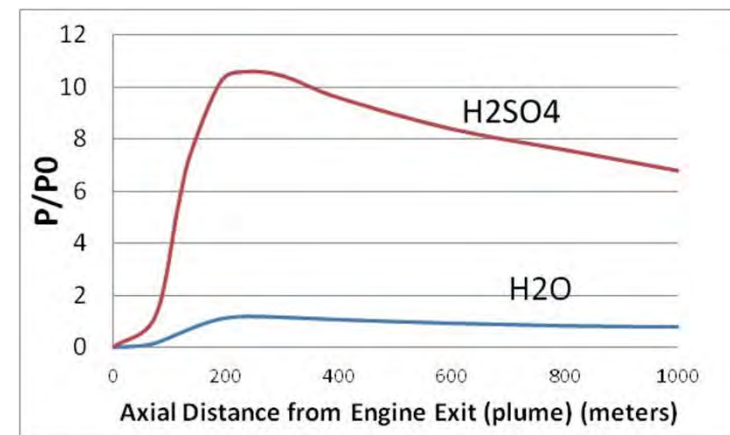
Surface tension for water is very high....hard to form small (pure water) droplets!

Condensation rates

$dm/dt \sim (P_i - P_i^{\text{saturation}})$

Sulfur affinity for water

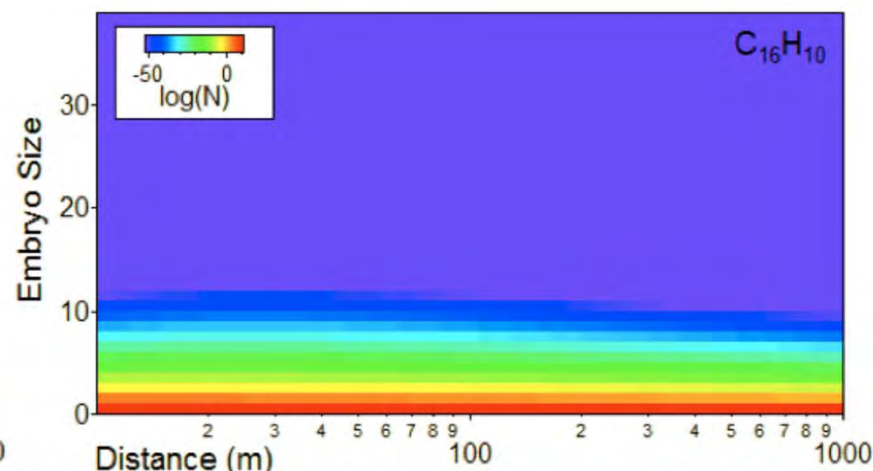
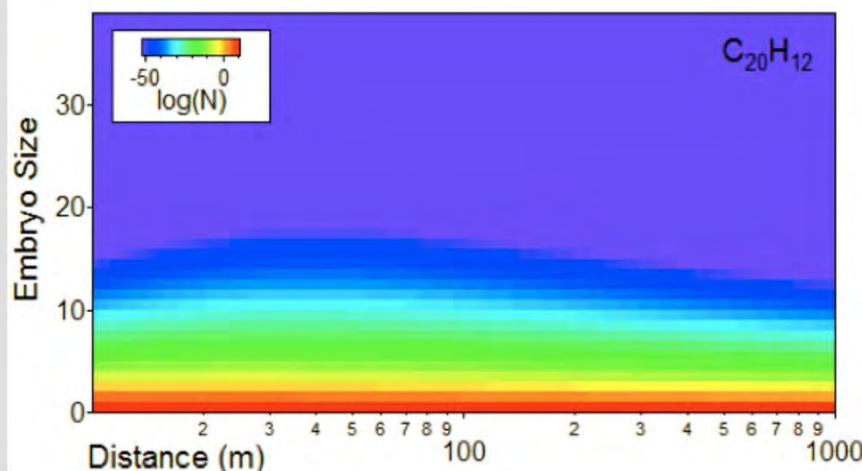
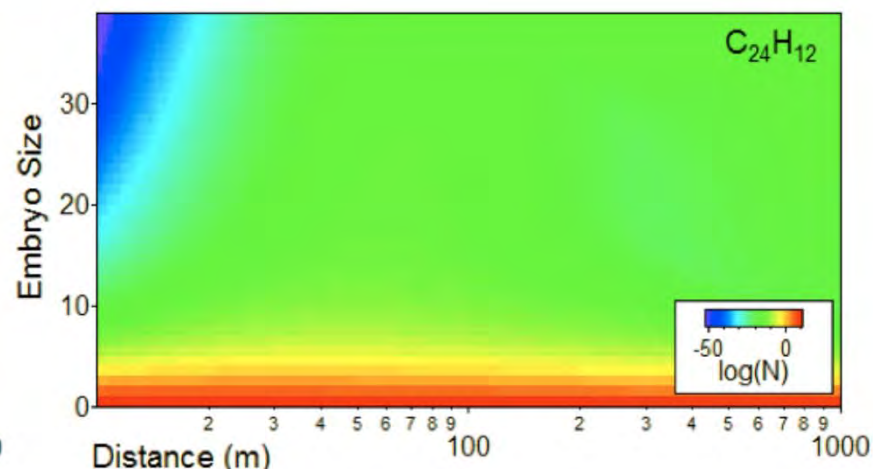
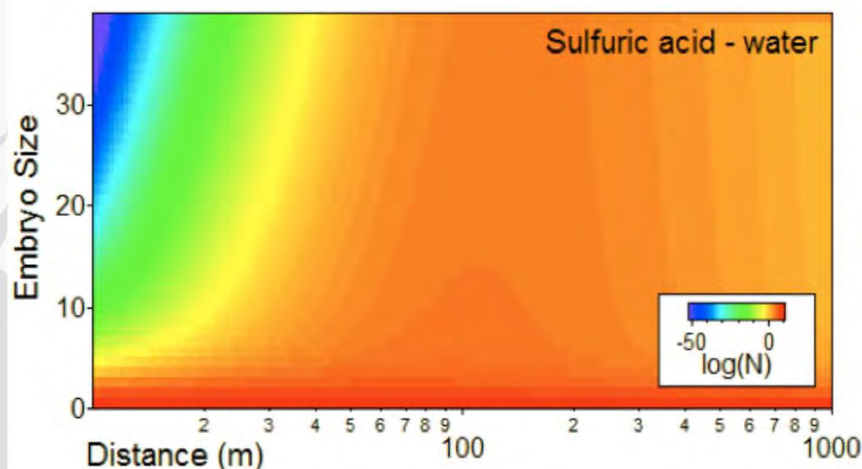
1 ppm nucleates water at 50% RH
(Roth, et al, 1994)



Calculations of Homogeneous Nucleation

Dominated by H_2SO_4/H_2O clusters

Calculations by Hsi-Wu Wong
(Aerodyne)



Sulfuric acid-water and hydrocarbon embryo concentration from binary sulfuric acid-water nucleation and (pure) hydrocarbon nucleation, respectively



**United Technologies
Research Center**

Modeling Particulate Emissions



Non-Volatile – Volatile Interactions

Changing Fate of Carbonaceous Particulates (soot):

Combustor Exit

100% hydrophobic

Engine Exit

99% hydrophobic
1% hydrophilic

Exhaust Plume

~70% hydrophobic
~ 30% hydrophilic

Hydrophobic particle + hydrocarbon (or oxygenate) = Non-aqueous HC coat on soot particle

Activation

+ H_2SO_4 = Hydrophilic particle + $\text{H}_2\text{O}/\text{H}_2\text{SO}_4$ = Aqueous coat on soot particle

+ oxygenate = Hydrophilic particle + $\text{H}_2\text{O}/\text{H}_2\text{SO}_4$ = Aqueous coat on soot particle

Non-Volatile – Volatile Interactions

Changing Fate of Carbonaceous Particulates (soot):

Combustor Exit

100% hydrophobic

Engine Exit

99% hydrophobic
1% hydrophilic

Engine Plume

90% hydrophobic
10% hydrophilic

Hydrophobic particle + hydrocarbon (oxygenate) = HC coat on soot particle (non-aqueous)

Activation

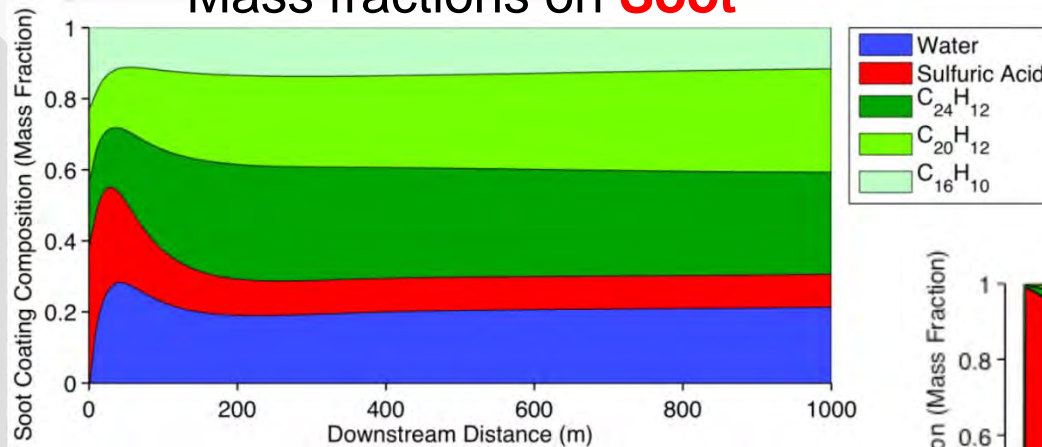
+ H_2SO_4 = Hydrophilic particle + H_2O/H_2SO_4 = Aqueous coat on soot particle

+ oxygenate = Hydrophilic particle + H_2O/H_2SO_4 = Aqueous coat on soot particle

Example Predictions for Sample Case

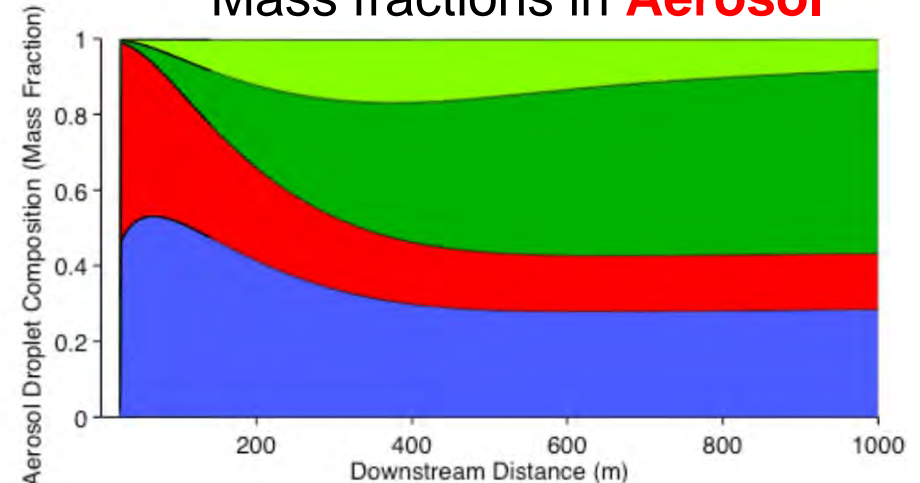
Water/sulfuric acid and Unburned HCs contribute to both soot coating and volatile aerosols

Mass fractions on **Soot**



Aerosol model allows for co-condensation of aqueous and non-aqueous materials

Mass fractions in **Aerosol**



Total condensed (volatile material) is continuing increasing

Calculations by Hsi-Wu Wong (Aerodyne)

Summary

- Very similar processes controlling volatile/non-volatile particulates – but different species and conditions govern rates
- Soot inception/nucleation is poorly defined
- Hydrocarbon nucleation/condensation negligible, except perhaps for idle conditions and in the case of lube oil emissions
- Volatile/non-volatile particulate interactions remains active area of research
 - Activation processes/rates

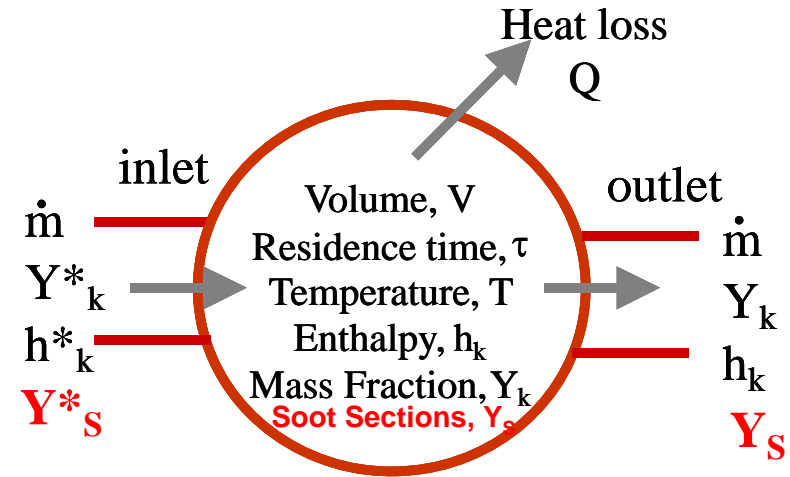
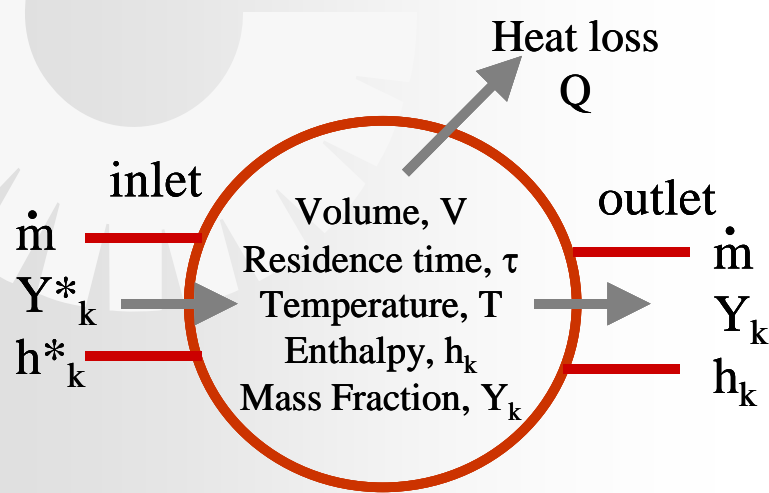
THANK YOU!

- Dave Liscinsky (UTRC)
- Bob Hall (UTRC, retired)
- Heidi Hollick (UTRC)
- Rick Miake-Lye (Aerodyne)
- Hsi-Wu Wong (Aerodyne)
- Mel Roquemore (AFRL)

SERDP: WP1577, WP1625

Modeling Approach (single Perfectly Stirred Reactor)

Modify Sandia PSR (CHEMKIN) model by adding sectional soot equations

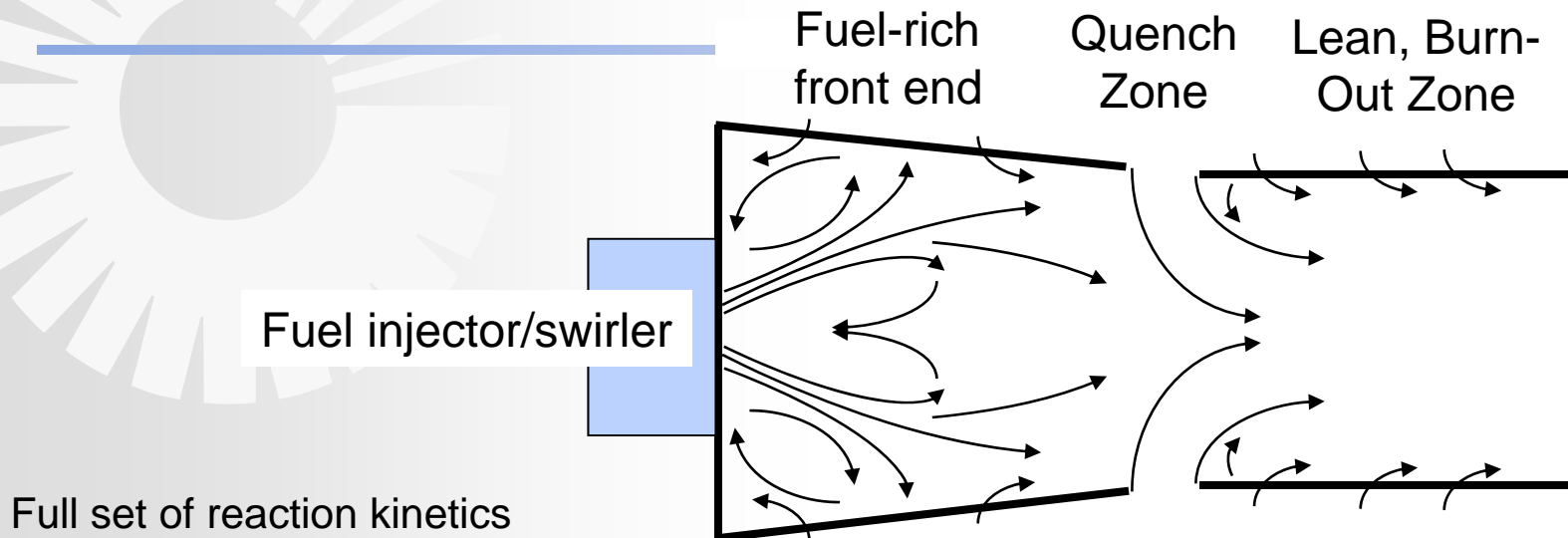


Conservation equations modified to add sectional equations* to model soot particles, with source terms in species equations to account for scrubbing

$\dot{m}(Y_k - Y_k^*) - \dot{\omega}_k^g W_k V = 0, \quad k = 1, 2, \dots, K$	Species	$\dot{m}(Y_k - Y_k^*) - (\dot{\omega}_k^g + \dot{\omega}_k^s) W_k V = 0, \quad k = 1, 2, \dots, K$
	Sectional	$\dot{m}(Y_k - Y_k^*) - \dot{Q}_k V = 0, \quad k = K+1, K+2, \dots, K+M$
$\dot{m} \sum_{k=1}^K (Y_k h_k - Y_k^* h_k^*) + Q = 0$	Energy	$\dot{m} \sum_{k=1}^M (Y_k h_k - Y_k^* h_k^*) + Q = 0$

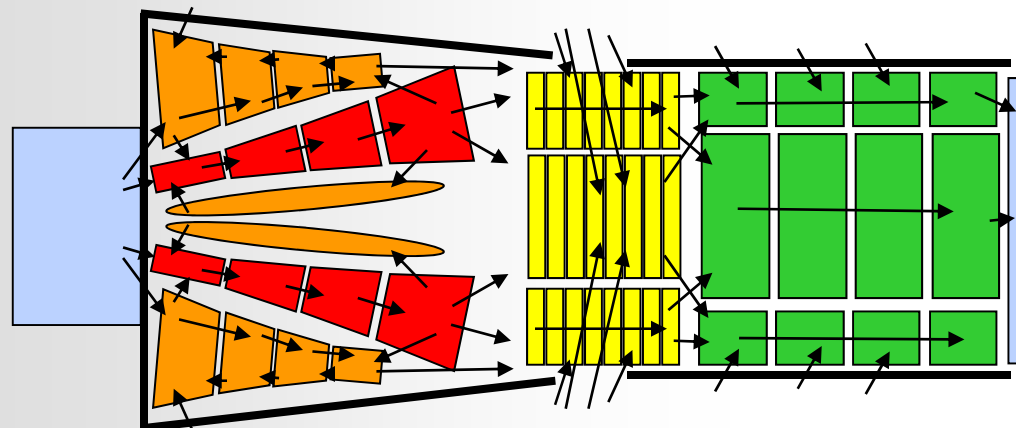
* Sectional equations allow predictions of particle size distributions. Size classes divided by logarithmic scale.

Idealized Rich-Quench-Learn (RQL) Combustor



Full set of reaction kinetics
and soot equations solved for
each reactor volume

Network Reactor Simulation



Fuel-spray shear layer
Recirculation zones

Quench
zones

Burn-out
zones

Reactor flux, volumes,
back-mixing, etc.
determined by geometry,
flow splits, and empirical
tuning to NO_x, CO
emissions

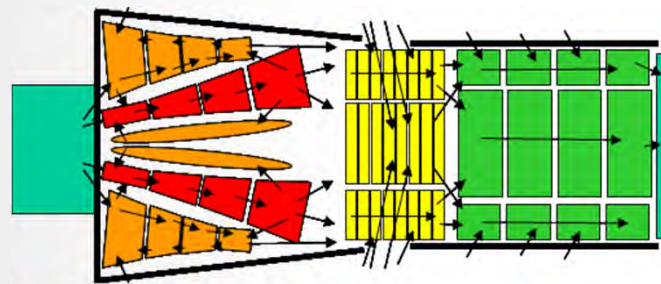
Simulation Results

General characteristics of soot formation, growth and oxidation

- Plotted as function of local equivalence ratio (ϕ)

Computations of typical particle size distribution and its evolution through combustor

- Fuel-shear layer
- Outer recirculation zone
- Quench zone
- Burn-out zone

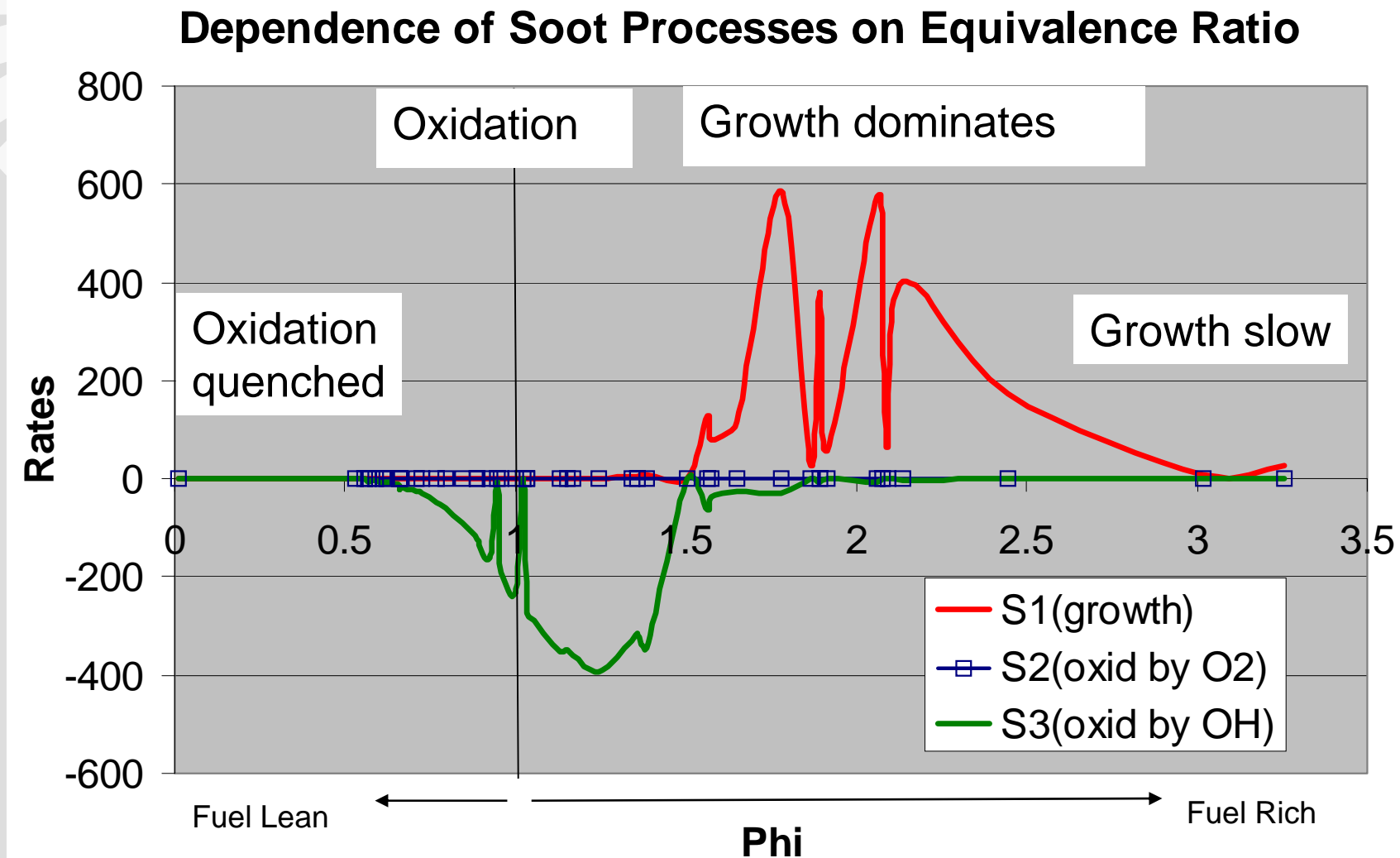


Burner conditions:

- Rig simulated Take-off
- T3 = 811K (1000F)
- P3: 16.3 atm

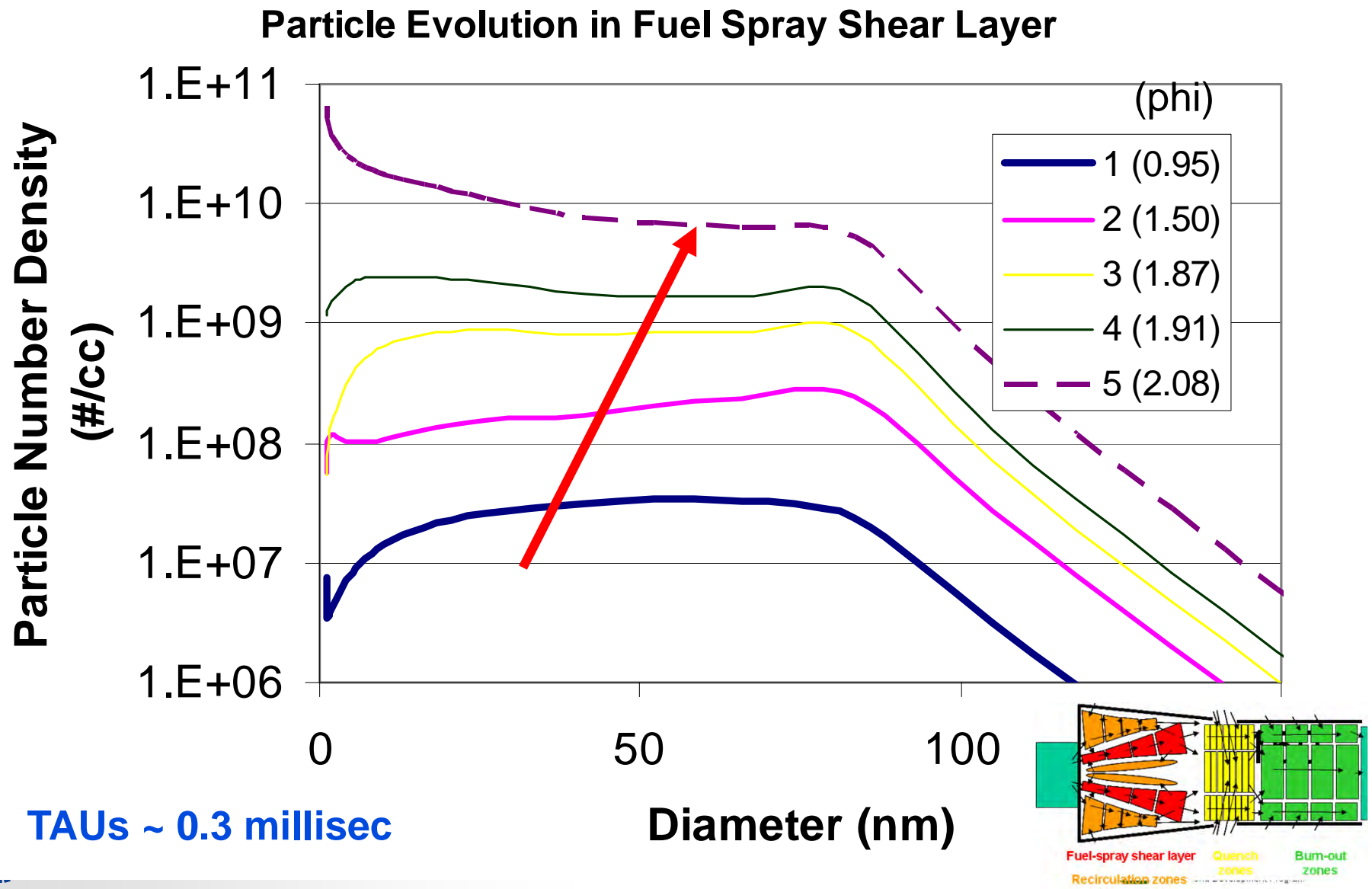
General Formation Characteristics

Soot Formed at $\phi > 1.5$, oxidized $0.7 < \phi < 1.5$ (by OH)



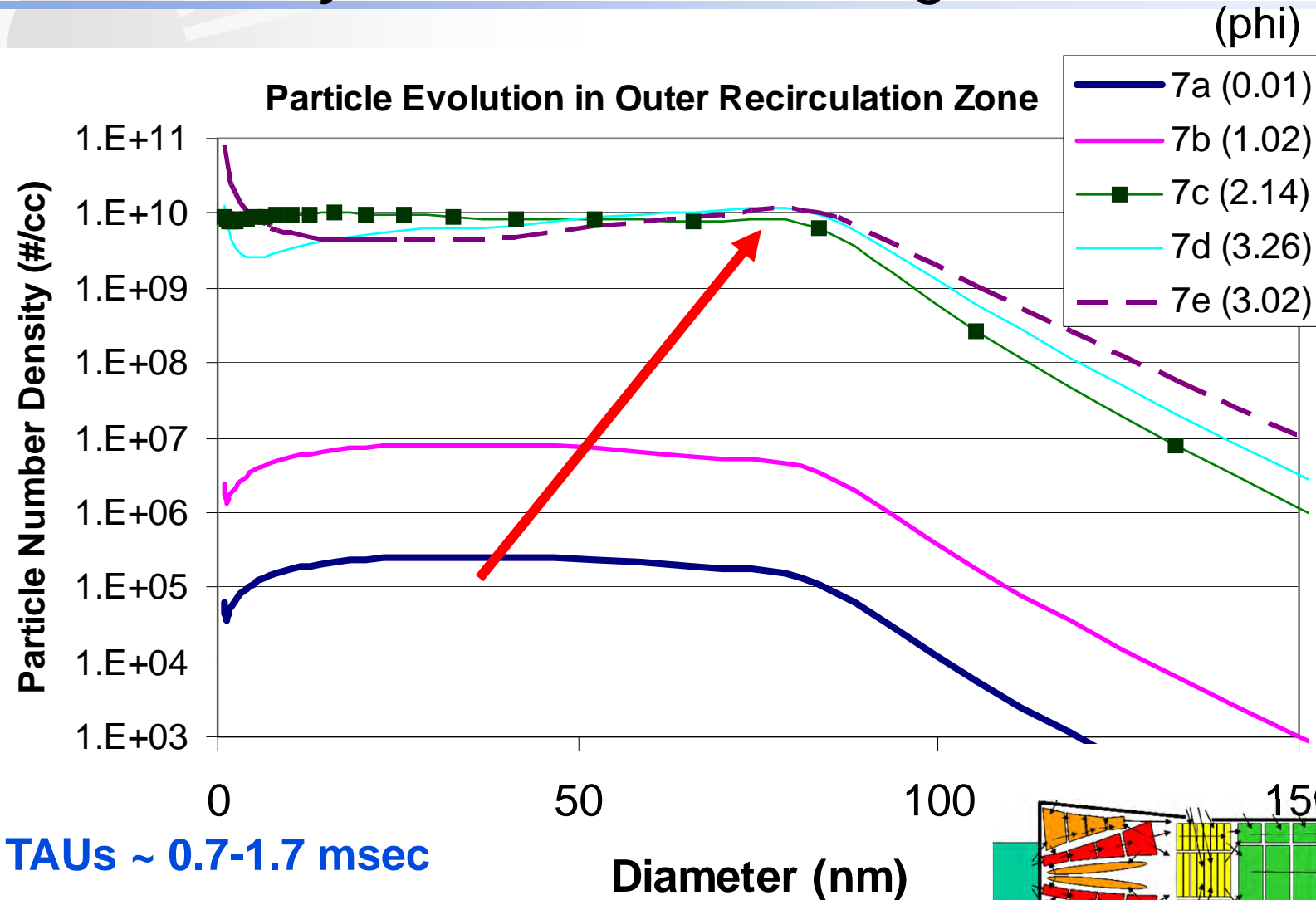
Particle Formation in Fuel Spray Shear Layer

Number density increase dramatically with position



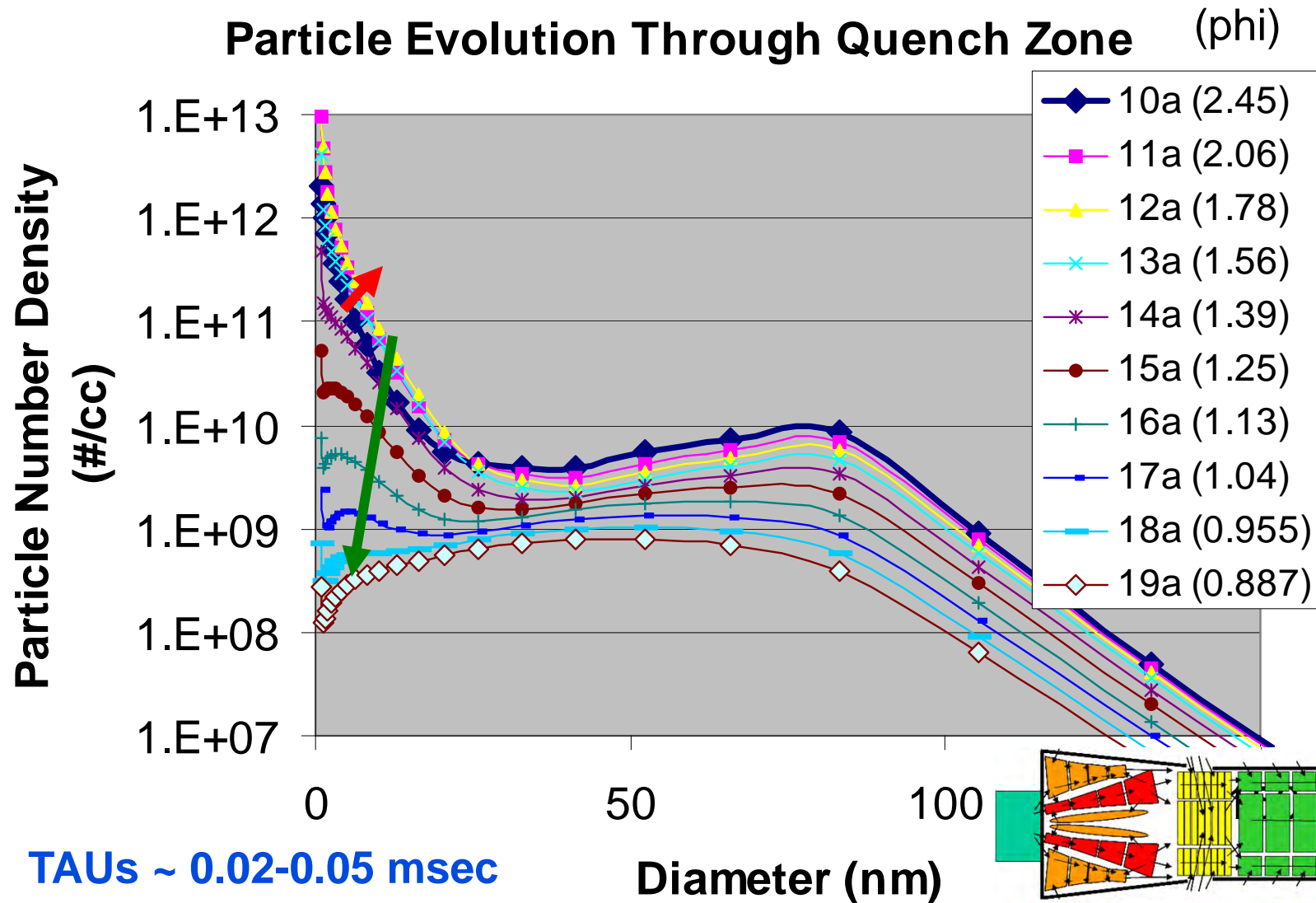
Particle Formation in Outer Recirculation Zone

Number density saturates due to long residence times



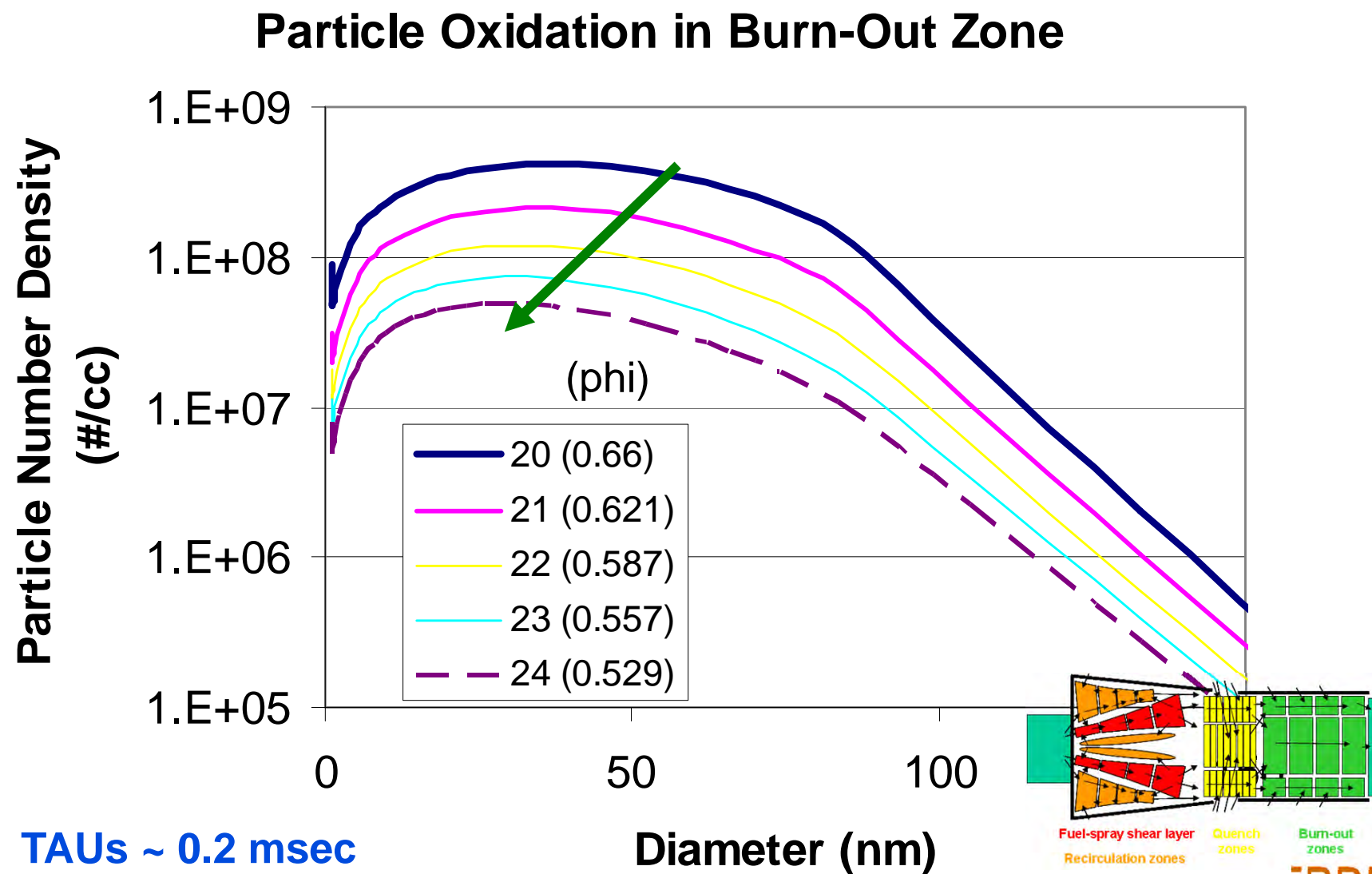
Particle Evolution Through Quench Zone

Particles first increase and then decrease: fastest changes in small particles



Particle Oxidation in Burn-Out Zone

Oxidation reduces number density and size (and mass)



Simulations of Soot at Combustor Exit Plane

Peak soot mass fractions decreases by 4 orders of magnitude from front end (of RQL burner) to exit plane.

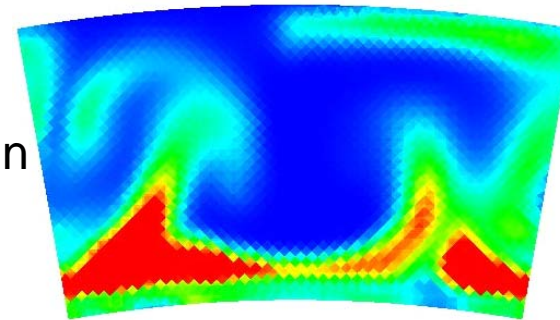
Number density decreases by two orders of magnitude

Numbers in agreement with experimental data (~30% mass and size)

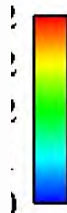
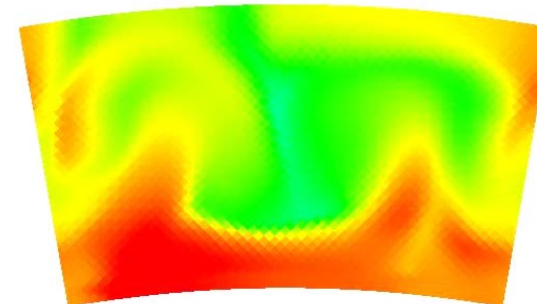
Reduced-order soot model employed



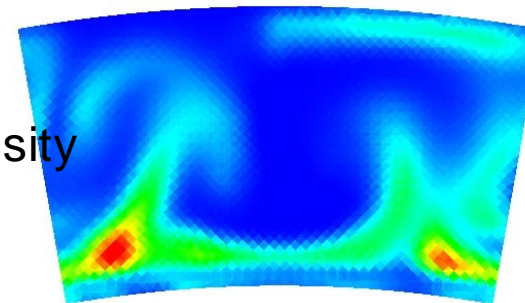
Mass fraction



Size (cm)



Number density (cc⁻¹)



Courtesy of PW